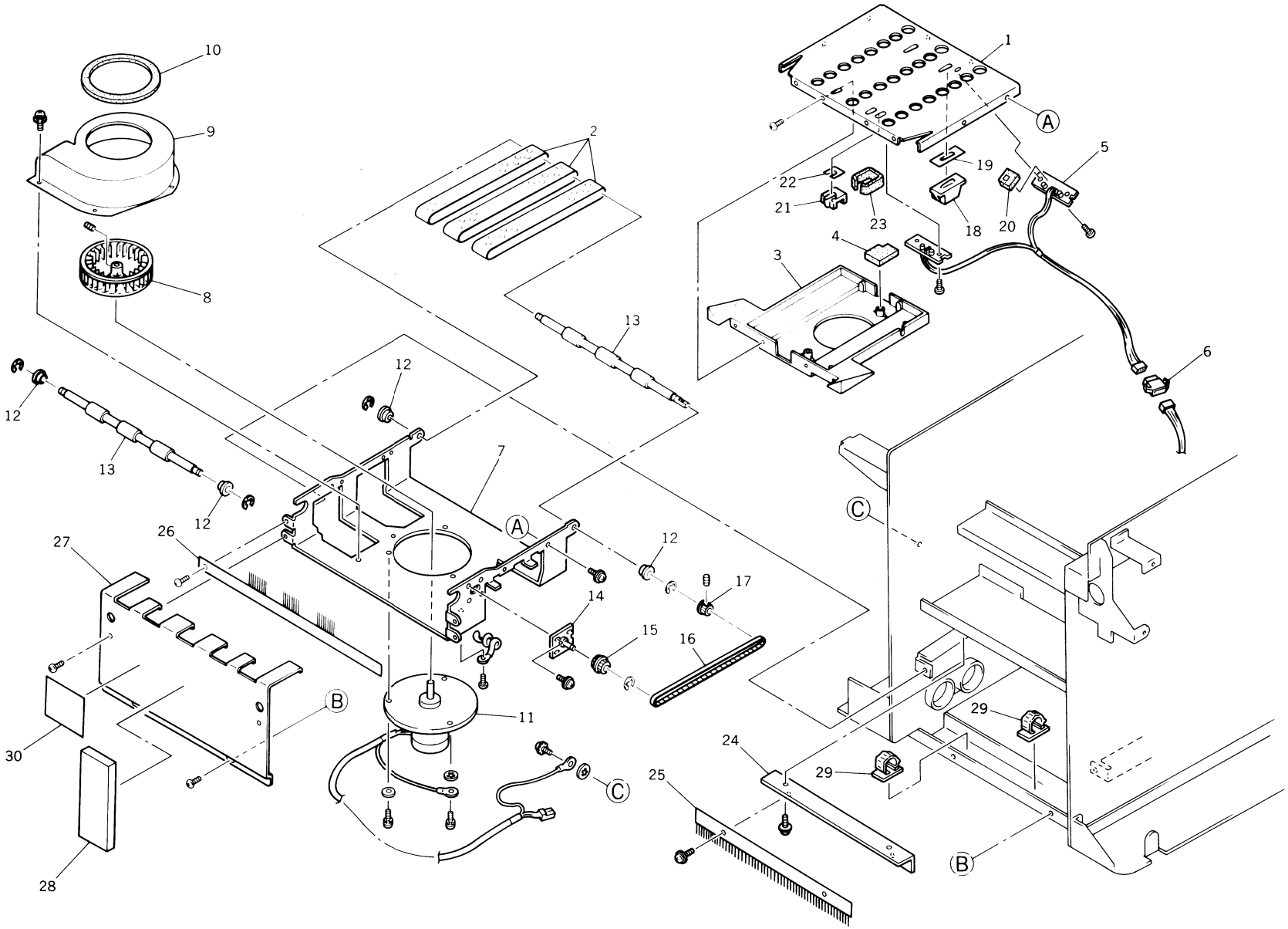
FIG. 13 SUCTION UNIT (RA4200)



No.	Part No.	Part Name	Q'ty	Remark
	017-93200-109	Suction Unit		
1	017-13271-108	*Face Cover; Suction	1	
2	011-13220-003	*Transfer Belt	3	
3	011-13201-106	*Suction Cover (Upper)	1	
4	017-13276-002	*Dust-proof Sponge (Lower); Rcv.	1	
5	017-60012-005	*Paper Receiving Sensor (Send)	1	
6		**Junction Connector; 4P	1	Ref. Pg. II-30
7	011-13232-109	*Suction Cover (Lower)	1	
8	017-13277-009	*Suction Fan	1	
9	011-13206-205	*Suction Fan Cover	1	
10	017-13233-001	*Seal	1	
11	017-65008-006	*Suction Motor	1	
12	600-50059-017	*Bearing; FLW688ZZ	4	
13	017-13278-005	*Transfer Shaft; Suction	2	
14	011-13212-000	*Fulcrum Plate; Gear Pulley; Suction	1	
15	002-13252-003	*Gear Pulley B; Suction	1	
16	620-22364-001	*Belt; B236M x L-4.8	1	
17	011-13204-008	*Pulley; Suction Motor	1	
18	011-13233-008	*Dust-proof Cover 1; Rcv.	1	
19	011-13237-003	*Dust-proof Tape 1; Rcv.	1	
20	017-13275-006	*Dust-proof Sponge; Rcv.	1	
21	011-13234-004	*Dust-proof Cover 2; Rcv.	1	
22	011-13238-000	*Dust-proof Tape 2; Rcv.	1	
23	011-13236-007	*Dust-proof Sponge 2; Rcv.	1	
	011-93230-004	De-electricity Brush Ass'y		
24	011-13224-106	*Bracket; De-electricity Brush; Suction	1	
25	011-13225-102	*De-electricity Brush	1	
26	011-13231-005	De-electricity Brush; P. -Rcv.	1	
27	011-13205-101	Cover Plate; Suction	1	
28	011-13134-000	Damper; Cover Plate; Suction	1	
29	665-02020-502	Clamp DKN-10	2	
30	550-20584-008	Seal; P. -Rcv. -T. Pos.	1	